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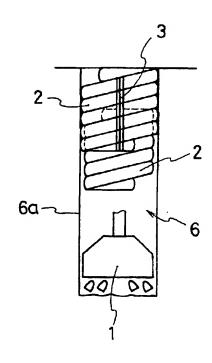
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(54) 【発明の名称】 深礫用掘削孔壁のライニング工法

# (57)【要約】

【目的】 大きい口径の掘削孔でも、掘削の進行にともなって孔壁の崩壊を防止でき、その結果、早急な状態維持と安定の確保を実現できる。

【構成】 螺旋形コルゲートバイブ2の長さ方向に内側への縦帯状折り曲げヒンジ部3を形成して稲径可能とし、掘削の進行にともない、該螺旋形コルゲートバイブ2を縮径状態で拡径して孔壁6aに圧着した既設の螺旋形コルゲートバイブ2内を通過させて降ろし、次いで拡径して前記既設の螺旋形コルゲートバイブ2の下端に接続していく。



#### 【特許請求の範囲】

【請求項1】 螺旋形コルゲートバイプの長さ方向に内 側への縦帯状折り曲げヒンジ部を形成して縮径可能と し、掘削の進行にともない、該螺旋形コルゲートパイプ を縮径状態で拡径して孔壁に圧着した既設の螺旋形コル ゲートパイプ内を通過させて降ろし、次いで拡径して前 記既設の螺旋形コルゲートパイプ下端に接続していくと とを特徴とする深礎用掘削孔壁のライニング工法。

【請求項2】 縮径させた螺旋形コルゲートパイプは、 イドとして螺旋に沿って回転させて降ろす請求項1記載 の深礎用掘削孔壁のライニング工法。

【請求項3】 縮径状態で降ろす螺旋形コルゲートパイ ブは内側に押し広げ治具をセットしておく請求項1およ び請求項2記載の深礎用掘削孔壁のライニング工法。

#### 【発明の詳細な説明】

### [0001]

【産業上の利用分野】本発明は、深礎用の掘削孔の崩壊 防止、安定維持を行う掘削孔壁のライニング工法に関す るものである。

#### [0002]

【従来の技術】深礎用の掘削孔の崩壊防止、安定維持を 行うには、従来は掘削終了後に鋼製のケーシングパイプ を掘削孔内にセットすることにより行われていた。

#### [0003]

【発明が解決しようとする課題】このように掘削終了後 の鋼製のケーシングバイブによる防護のみでは、掘削の 作業中には崩壊防止に対する具体的な対策がなされてお らず、常に崩壊の可能性を残し危険が付きまとってい

【0004】なお、ケーシングオーガー工法などで、オ ーガースクリューの外側に鋼管ケーシングを配してこれ を回転駆動してオーガースクリューと同時に建て込み、 掘削完了後鋼管ケーシングのみを残してオーガースクリ ューを引き上げ、鋼管ケーシングにより崩壊防止とする こともある。

【0005】しかし、回転駆動して建込まれる鋼管ケー シングはその駆動機構からして比較的径の小さいものに 限定され、大口径の掘削孔には適用できない。

【0006】本発明の目的は前記従来例の不都合を解消 40 し、大きい口径の掘削孔でも、掘削の進行にともなって 孔壁の崩壊を防止でき、その結果、早急な状態維持と安 定の確保を実現できる深礎用掘削孔壁のライニング工法 を提供することにある。

#### [0007]

【課題を解決するための手段】本発明は前記目的を達成 するため、螺旋形コルゲートバイプの長さ方向に内側へ の縦帯状折り曲げヒンジ部を形成して縮径可能とし、掘 削の進行にともない、該螺旋形コルゲートパイプを縮径

パイプ内を通過させて降ろし、次いで拡径して前記既設 の螺旋形コルゲートパイプ下端に接続していくこと、お よび、縮径させた螺旋形コルゲートパイプは、既設の螺 旋形コルゲートパイプの内側に重ねてこれをガイドとし て螺旋に沿って回転させて降ろすこと、さらに、縮径状 態で降ろす螺旋形コルゲートパイプは内側に押し広げ治 具をセットしておくことを要旨とするものである。

[0008]

【作用】請求項1記載の本発明によれば、掘削の進行に 既設の螺旋形コルゲートパイプの内側に重ねてこれをガ 10 伴い螺旋形コルゲートパイプを順次セットすることで、 掘削孔の崩壊をなくし、早急な状態維持と安定の確保を 実現できる。

【0009】請求項2記載の本発明によれば、前記作用 に加えて、既設の螺旋形コルゲートパイプをガイドとし て降ろすので、接続の位置決めが容易に行える。

【0010】請求項3記載の本発明によれば、前記作用 に加えて、螺旋形コルゲートパイプの内側に押し広げ治 具を予めセットしておくことで、降ろしてからの拡径に よる孔壁への圧着作業を簡単に行うことができる。

# 20 [0011]

【実施例】以下、図面について本発明の実施例を詳細に 説明する。図1~図3は本発明の深礎用掘削孔壁のライ ニング工法の1実施例を示す各工程の側面図、図4~図 6は同上平面図である。

【0012】図中1は掘削機、2は螺旋形コルゲートパ イブで、先にこの螺旋形コルゲートパイプ2から説明す る。

【0013】本発明では螺旋形コルゲートパイプ2は、 周壁の一部を長さ方向に伸びる二つの帯片として分割 30 し、これらの片の端端を蝶番で連接して内側への縦帯状 の折り曲げヒンジ部3を形成して縮径可能なものとし tc.

【0014】さらに、螺旋形コルゲートパイプ2は、螺 旋の先端部、および終端部に図9、図10亿示すような凹 部4と凸部5による相互係止部を設けている。

【0015】次に、かかる螺旋形コルゲートパイプ2を 使用して行う本発明工法について説明する。図1、図4 に示すように掘削機1で孔6を掘削していくが、その上 方では螺旋形コルゲートパイプ2を孔壁6 a に圧着する ようにセットする。

【0016】との場合、第1番目の螺旋形コルゲートバ イブ2は図7、図8に示すように折り曲げヒンジ部3を 内側へ折り曲げて縮径状態とし、また、内側に袖圧や空 気圧シンンダーによる伸縮可能なアームにより形成した 押し広げ治具7をセットしておき、前記孔6内に吊り降 ろして、押し広げ治具7により折り曲げヒンジ部3が伸 びるように全体を拡径する。

【0017】なお、押し広げ治具7は螺旋形コルゲート パイプ2 とは別個に後でセットするようにするものでも 状態で拡径して孔壁に圧着した既設の螺旋形コルゲート 50 よい。押し広げ機構としては油圧や空気圧シンンダーに

よる伸縮可能なアームの他に空気圧で膨らむ袋体等の利 用も考えられる。

【0018】掘削機1での掘削の進行にともない、図 2、図5に示すように第2番目の螺旋形コルゲートバイ プ2を縮径状態で、前記拡径して孔壁6aに圧着した既 設の螺旋形コルゲートパイプ2の内側に重ねてこれをガ イドとして螺旋に沿って回転させて降ろす。この回転さ せながらの挿入は前記押し広げ治具7により行うことが

【0019】そして既設の螺旋形コルゲートパイプ2内 10 を通過させて降ろしたことろで、押し広げ治具7により 折り曲げヒンジ部3が伸びるように全体を拡径して孔壁 6 a に圧着し、その際に前記既設の螺旋形コルゲートバ イプ2の先端の凹部4に終端部の凸部5を係合させて接 続する。

【0020】このようにして、掘削機1での掘削の進行 にともない、順次螺旋形コルゲートパイプ2を接続して 孔壁6aを防護していく。

[0021]

【発明の効果】以上述べたように本発明の深礎用掘削孔 20 壁のライニング工法は、大きい口径の掘削孔でも、掘削 の進行にともなって孔壁の崩壊を防止でき、その結果、 早急な状態維持と安定の確保を実現できるものである。 【図面の簡単な説明】

【図1】本発明の深礎用掘削孔壁のライニング工法の1\*

\*実施例を示す第1工程の側面図である。

【図2】本発明の深礎用掘削孔壁のライニング工法の1 実施例を示す第2工程の側面図である。

【図3】本発明の深礎用掘削孔壁のライニング工法の1 実施例を示す第3工程の側面図である。

【図4】本発明の深礎用掘削孔壁のライニング工法の1 実施例を示す第1工程の平面図である。

【図5】本発明の深礎用掘削孔壁のライニング工法の1 実施例を示す第2工程の平面図である。

【図6】本発明の深礎用掘削孔壁のライニング工法の1 実施例を示す第3工程の平面図である。

【図7】本発明で使用する螺旋形コルゲートバイプの要 部の斜視図である。

【図8】本発明で使用する螺旋形コルゲートバイブの平 面図である。

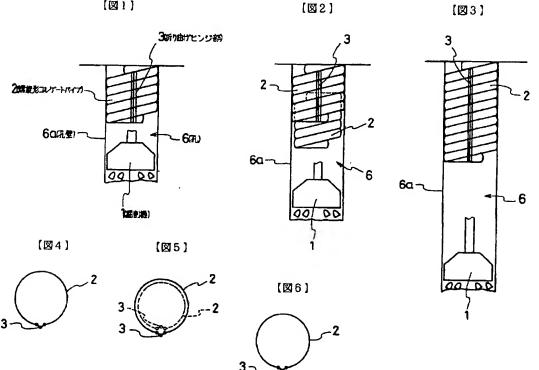
【図9】本発明で使用する螺旋形コルゲートバイプの端 部の接続前の説明図である。

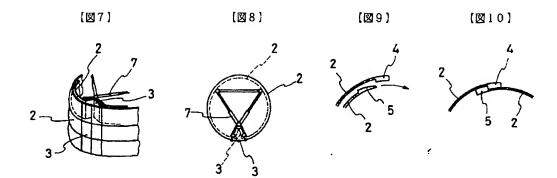
【図10】本発明で使用する螺旋形コルゲートバイプの 端部の接続後の説明図である。

【符号の説明】

1…掘削機 2…螺旋形コルゲー トバイプ 3…折り曲げヒンジ部 4 …凹部 5 ... 凸部 6 ··· 7L 6 a …孔壁 7…押し広げ治具

[図1]





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(54) Title of the Invention: A LINING CONSTRUCTION METHOD FOR A DEEP FOUNDATION BOREHOLE WALL

(57) Summary

# (Purpose)

To make possible, even in the case of high caliber boreholes, the prevention of the collapse of the hole wall as boring advances, making it possible, as a result, to secure the maintenance and stability of immediate conditions.

# (Configuration)

The paly folding hinge section 3 is established lengthwise to the interior of the helical corrugated pipe 2, and diameter reduction is enabled. With the advance of boring, the diameter of this helical corrugated pipe 2 is expanded when it is in its reduced state, and it is passed through the interior of the existing helical corrugated pipe 2, which is pressed into hole-wall 6a, and lowered. The diameter of this helical corrugated pipe 2 is then expanded, and it is attached to the lower edge of the aforementioned existing helical corrugated pipe 2.

[see original for Figure]

# (Scope of the Patent Claim)

#### (Claim 1)

A lining construction method for a deep foundation borehole wall with the defining characteristics that: (1) a paly folding hinge section is established lengthwise to the interior of a helical corrugated pipe, and diameter reduction is enabled. (2) With the advance of boring, the diameter of this helical corrugated pipe is expanded when it is in the reduced state, and it is passed through the interior of an existing helical corrugated pipe, which is pressed into the hole-wall, and lowered. (3) The diameter of this helical corrugated pipe is then expanded, and it is attached to the lower edge of the aforementioned existing helical corrugated pipe.

# (Claim 2)

The lining construction method for a deep foundation borehole wall described in Claim 1, in which the helical corrugated pipe of the reduced diameter is superimposed on the interior of the existing helical corrugated pipe, and using this as a guide, it is rotated along a helix and lowered.

# (Claim 3)

The lining construction method for a deep foundation borehole wall described in Claim 1 and Claim 2, in which expanding jigs are established on the interior of the helical corrugated pipe that has been lowered in its diameterreduced state.

# (Detailed Explanation of the Present Invention)

#### (0001)

# (Field of Industrial Utilization)

The present invention is concerned with a lining construction method of a borehole wall in which the collapse of deep foundation boreholes is prevented, and stabilization/maintenance are conducted.

# (0002)

# (Conventional Technology)

In conducting collapse prevention and stabilization/maintenance of deep foundation boreholes, conventional methods have been implemented by establishing steel casing pipe on the inside of the boreholes after boring is completed.

# (Problems Addressed by the Present Invention)

With this sort of protection alone, which is performed through steel casing pipe after boring is complete, concrete countermeasures with regard to collapse prevention during the boring operation have not been established, leaving the possibility of collapse at any time and risking danger.

# (0004)

Moreover, there are also cases in which, using such construction methods as auger casing methods, steel pipe casing is arranged on the exterior of the auger screw and rotated, and built simultaneously with the auger screw. In such cases, the steel pipe casing alone is left to remain after boring is completed, the auger screw is withdrawn, and collapse prevention is performed through the steel pipe casing.

# (0005)

However, with regard to steel pipe casing that is rotated and built, the casing is limited to that which has a relatively small diameter due to this driving mechanism, and cannot be applied to boreholes of a large diameter.

# (0006)

The purpose of the present invention is to provide a lining constructi n meth d for a deep foundation boreh le wall in which, even in the case of high caliber boreholes, the prevention f the collapse of the hole wall as boring

advances is enabled, and as a result, it becomes possible secure the maintenance and stability of immediate conditions.

(0007)

(Means to Resolve these Problems)

In order to achieve the aforementioned purpose, the present invention consists of the following three main points:
(1) (a) A paly folding hinge section is established lengthwise to the interior of a helical corrugated pipe, and diameter reduction is enabled. (b) With the advance of boring, the diameter of this helical corrugated pipe is expanded when it is in the reduced state, and it is passed through the interior of an existing helical corrugated pipe, which is pressed into the hole-wall, and lowered. (c) The diameter of this helical corrugated pipe is then expanded, and it is attached to the lower edge of the aforementioned existing helical corrugated pipe. (2) The helical corrugated pipe of the reduced diameter is superimposed on the interior of the existing helical corrugated pipe, and using this as a guide, it is revolved along a helix and lowered. Finally, (3) expanding jigs are established on the interior of the helical corrugated pipe that has been lowered in its diameter-reduced state.

(8000)

(Effects)

Through the present invention described in Claim 1, by sequentially establishing helical corrugated pipes with the advance of boring, borehole collapse is eliminated and it becomes possible to secure the maintenance and stability of immediate conditions.

(0009)

Through the present invention described in Claim 2, in addition to the aforementioned effects, the pipe is lowered using the existing helical corrugated pipe as a guide, so the connection position can be easily determined.

(0010)

Through the present invention described in Claim 3, in addition to the aforementioned effects, by establishing expanding jigs in advance into the interior of the helical corrugated pipe, conducting pressing operations to the hole-wall through diameter-expansion after lowering the pipe becomes simple.

(0011)

(Embodiments)

Below, we will describe in detail through Figures the embodiments of the present invention. Figures  $1 \sim 3$  are lateral view Figures of all of the processes that demonstrate one embodiment of the lining construction method of a deep foundation borehole wall of the present invention, and Figures  $4 \sim 6$  are horizontal projections of these processes.

(0012)

Within the Figures, 1 is the boring machine and 2 is the helical corrugated pipe. We will begin by first explaining this helical corrugated pipe.

(0013)

With the present invention, we divided a portion of the peripheral wall of the helical corrugated pipe 2 into two bands that extend lengthwise, connected the ends of these bands with a hinge, and formed the paly folding hinge 3 into the interior, enabling diameter reduction.

(0014)

Furthermore, through such depressions 4 and protrusions 5 as those shown in Figure 9 and Figure 10, we construct mutual retention sections at the helix tip and trailer portions of the of the helical corrugated pipe 2.

(0015)

Next, we will explain the construction method of the present invention that utilizes this helical corrugated pipe 2. As shown in Figure 1 and Figure 4, we bore the hole 6 with boring machine 1, and we set the system such that, in the upper region, the helical corrugated pipe 2 presses into hole-wall 6a.

#### (0016)

In this case, we fold the folding hinge 3 into the interior, as shown in Figure 7 and Figure 8, and cause the first helical corrugated pipe 2 to be in its diameter-reduced state. Also, on the interior of the pipe we establish the expanding jig 7, which is formed from an arm that can be expanded/contracted with hydraulic or pneumatic cylinders, hang and lower it into the aforementioned hole 6, and diameter-expand the entire system with the expanding jig 7 such that the folding hinge portion 3 extends.

#### (0017)

Moreover, as for the expanding jig 7, a jig that is established separately after helical corrugated pipe 2 would also be satisfactory. As an expanding mechanism, in addition to an arm that can be expanded/contracted with hydraulic or pneumatic cylinders, a balloon that swells with air pressure, for example, could also be considered.

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# (0018)

With the advance of boring using boring machine 1, we superimpose the second helical corrugated pipe 2 in its diameter-reduced state onto the interior of the existing helical corrugated pipe 2 that has been diameter-expanded as previously described and pressed into hole-wall 6a, as shown in Figure 2 and Figure 5. Using this as a guide, we rotate the pipe along a helix and lower it. The insertion of the pipe while rotating can also be performed with the aforementioned expanding jig 7:

#### (0019)

Then, after passing the pipe through the interior of the existing helical corrugated pipe 2 and lowering it, we diameter-expand the entire system with the expanding jig 7 such that the folding hinge 3 extends, and we press it into hole-wall 6a. At this time, we engage and connect the depression 4 at the tip and the protrusion 5 at the trailer of the aforementioned existing helical corrugated pipe 2.

#### (0020)

Proceeding in this fashion, with the advance of boring using boring machine 1, we sequentially connect the helical corrugated pipes 2, and protect the hole-wall 6a.

#### (0021)

# (Effect of the Invention)

As stated above, the lining construction method for a deep foundation borehole wall of the present invention makes possible, even in the case of high caliber boreholes, the prevention of the collapse of the hole wall as boring advances, and as a result, makes it possible to secure the maintenance and stability of immediate conditions.

# (Simple Explanation of the Figures)

- (Figure 1) A lateral view Figure of the first process that demonstrates one embodiment of the lining construction method of a deep foundation borehole wall of the present invention.
- (Figure 2) A lateral view Figure of the second process that demonstrates one embodiment of the lining construction method of a deep foundation borehole wall of the present invention.
- (Figure 3) A lateral view Figure of the third process that demonstrates one embodiment of the lining construction method of a deep foundation borehole wall of the present invention.
- (Figure 4) A horizontal projection of the first process that demonstrates one embodiment of the lining construction method of a deep foundation borehole wall of the present invention.
- (Figure 5) A horizontal projection of the second process that demonstrates one embodiment of the lining construction method of a deep foundation borehole wall of the present invention.
- (Figure 6) A horizontal projection of the third process that demonstrates one embodiment of the lining construction method of a deep foundation borehole wall of the present invention.
- (Figure 7) An oblique perspective figure of the relevant parts of the helical corrugated pipe used in the present invention.
- (Figure 8) A horizontal projection of the helical corrugated pipe used in the present invention.
- (Figure 9) An explanatory Figure of the terminal portions of the helical corrugated pipe used in the present invention before connection.
- (Figure 10) An explanatory Figure of the terminal portions of the helical corrugated pipe used in the present invention after connection.

# (Explanation of Symbols)

- 1...Boring machine
- 2...Helical corrugated pipe
- 3...Folding hinge section
- 4...Depression
- 5...Protrusion
- 6...Hole
- 6a...Hole-wall
- 7...Expanding jig

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(Figure 1)
3 (Folding hinge section)
2 (Helical corrugated pipe)
6a (Hole-wall)
6 (Hole)
1 (Boring machine)
[see original for Figures]
(Figure 2)
(Figure 3)
(Figure 4)
(Figure 5)
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(Figure 6)

	(4)	Japanese Unexamined Patent Application H7-102875
(Figure 7)		
(Figure 8)		
(Figure 9)		
(Figure 10)		

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# AFFIDAVIT OF ACCURACY

I, Kim Stewart, hereby certify that the following is, to the best of my knowledge and belief, a true and accurate translation performed by professional translators of Patent H7-102875 from Japanese to English.

Kim Stewart

TransPerfect Translations, Inc. 3600 One Houston Center

1221 McKinney

Houston, TX 77010

Sworn to before me this 9th day of October 2001.

Signature, Notary Public

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